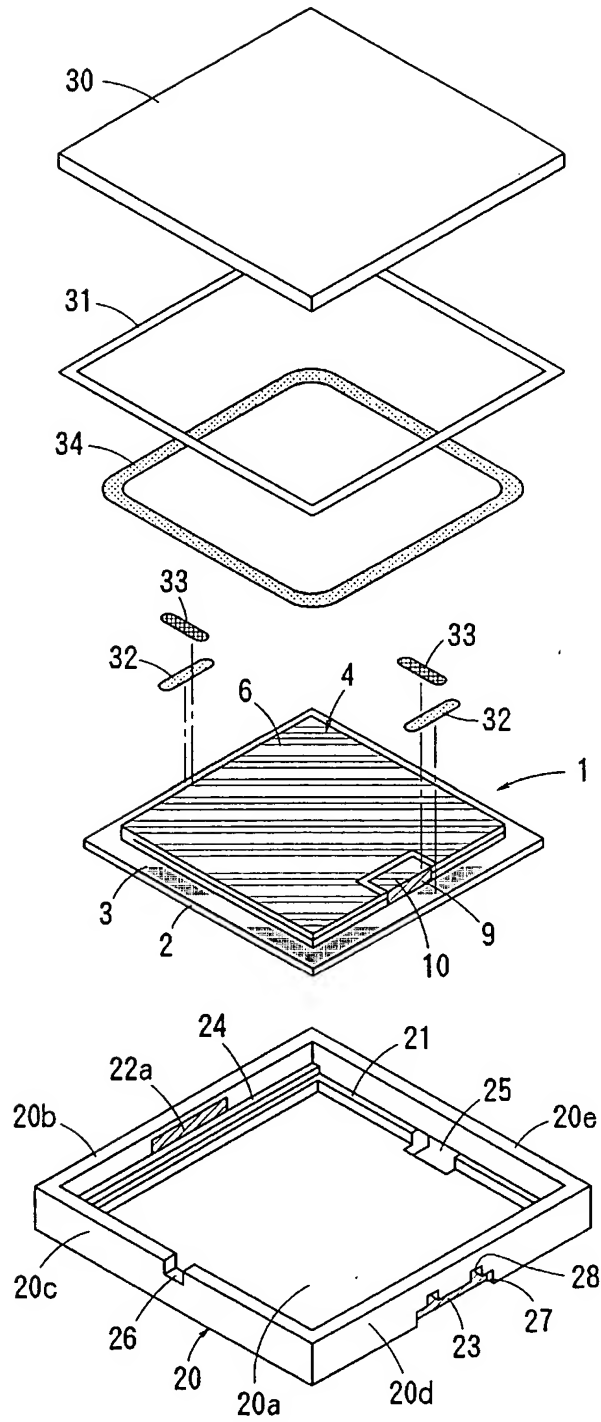


FIG. 1



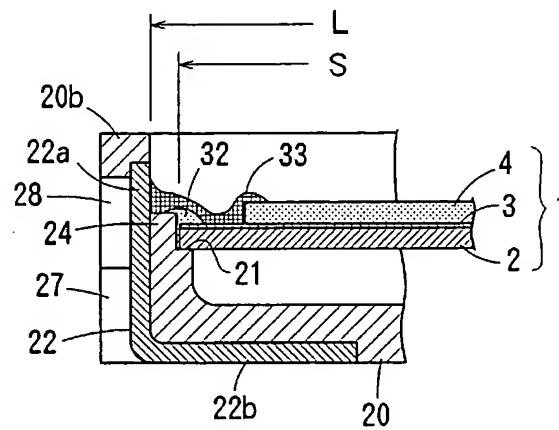


FIG. 5

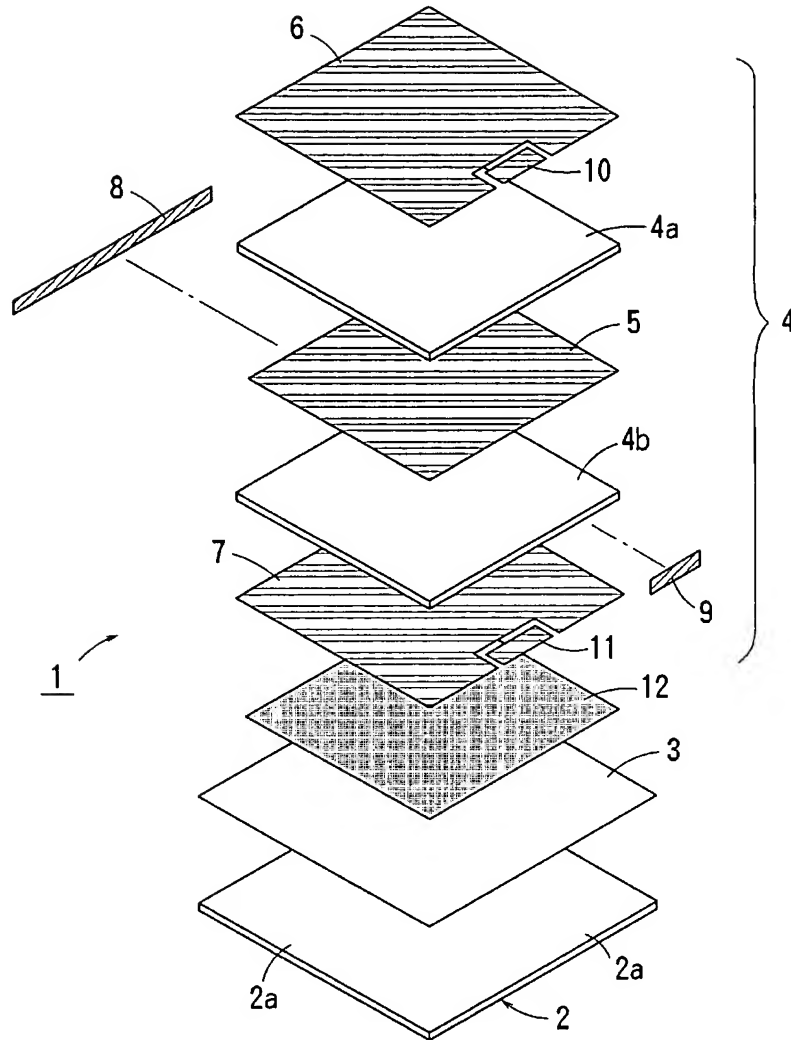


FIG. 6

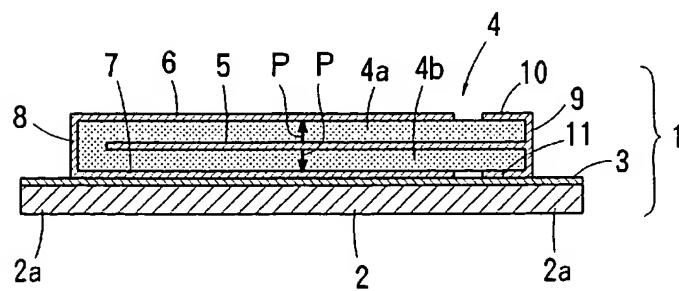


FIG. 7

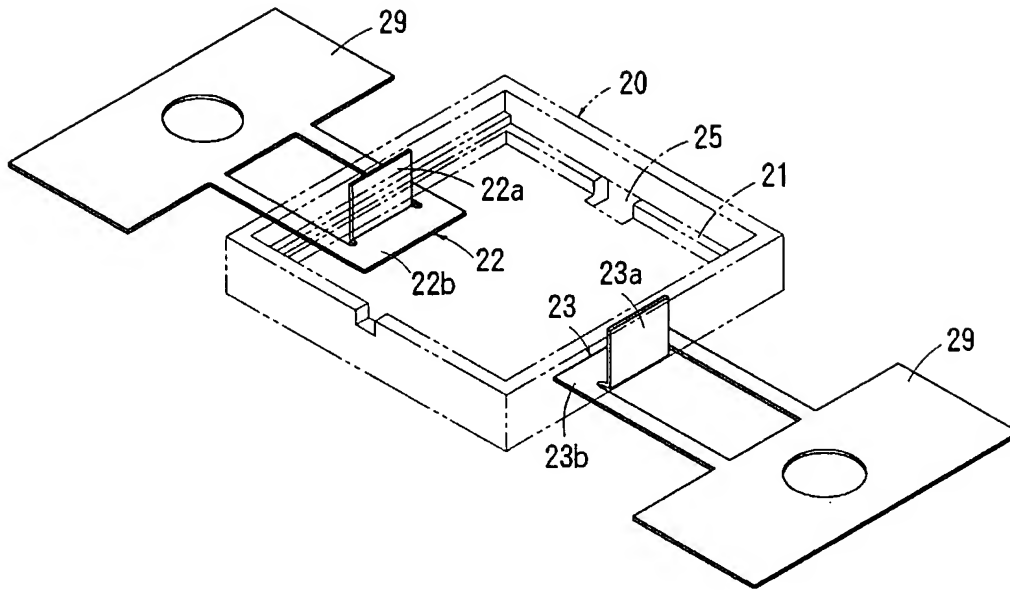


FIG. 8

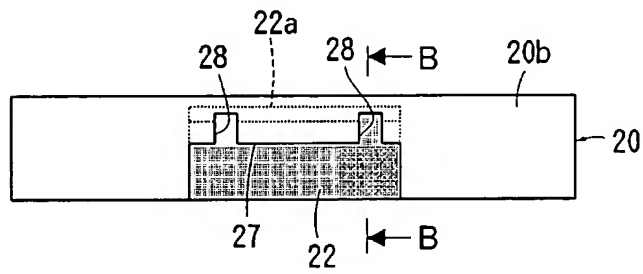


FIG. 9

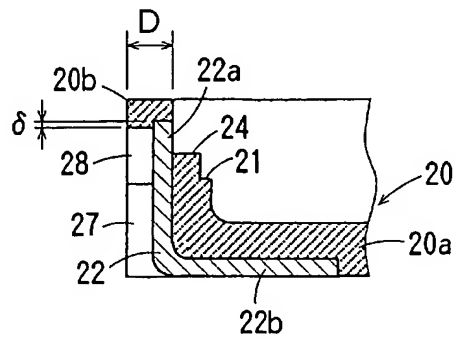


FIG. 10A

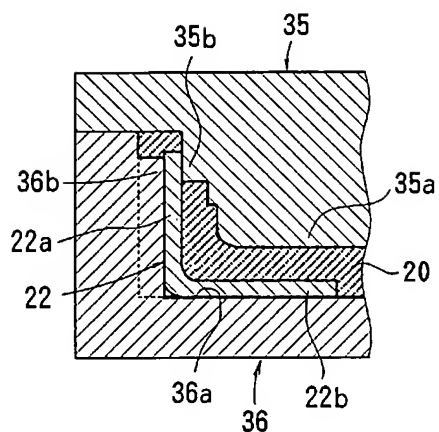


FIG. 10B

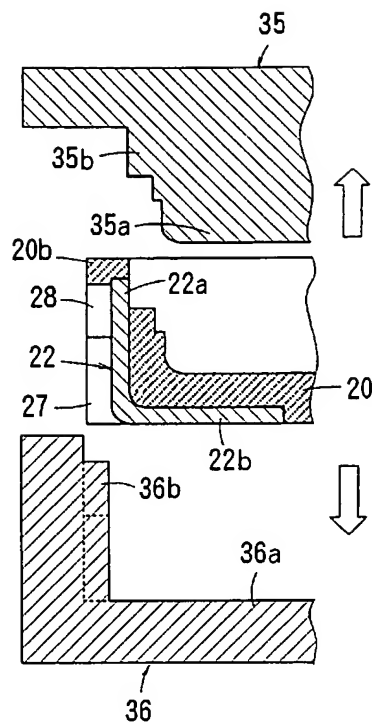


FIG. 11

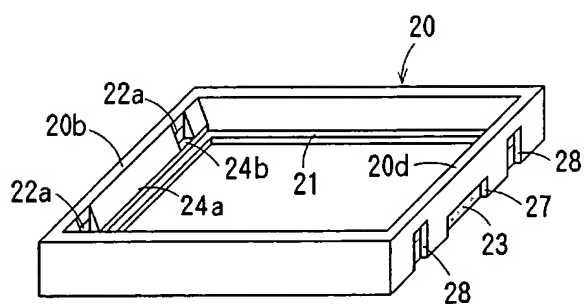


FIG. 12

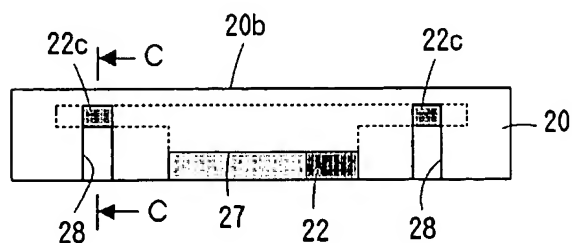


FIG. 13

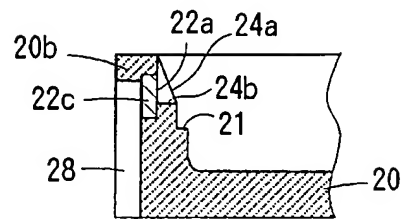


FIG. 14A

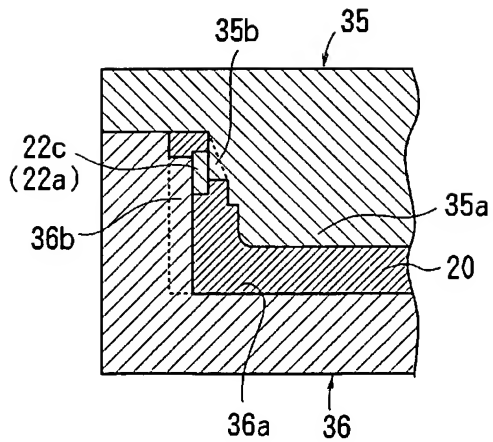


FIG. 14B

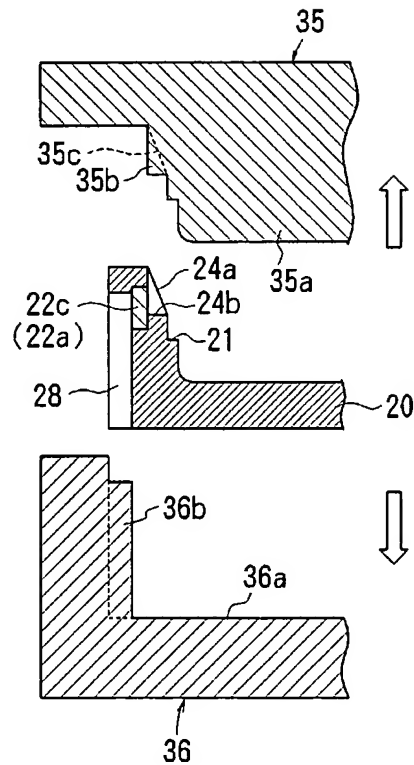


FIG. 15

PRIOR ART

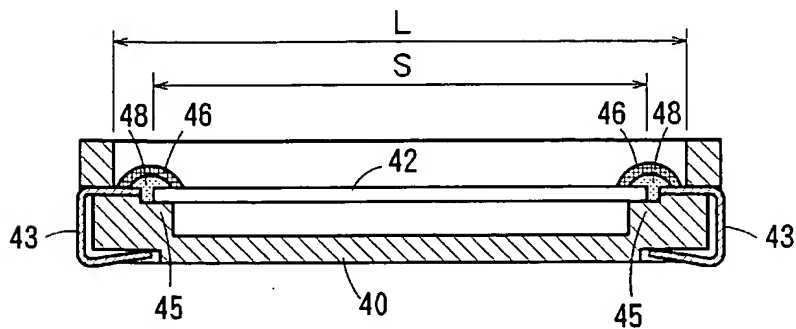


FIG. 16

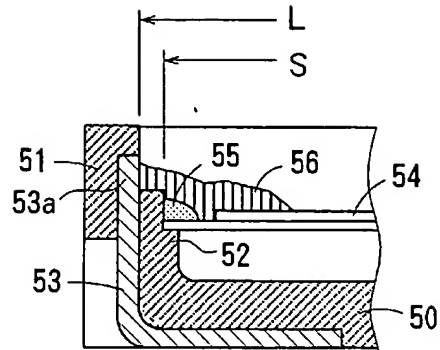


FIG. 17

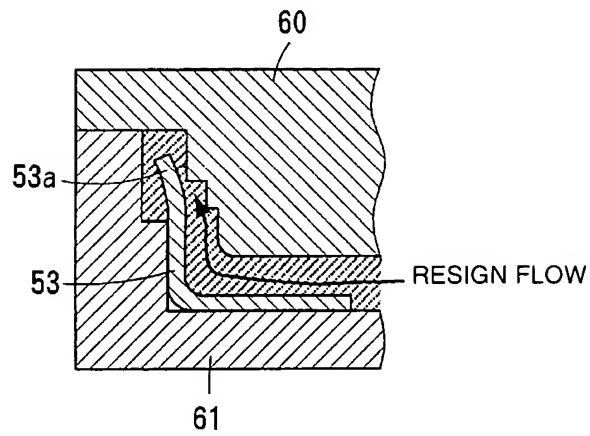


FIG. 18A

INSERT MOLDING

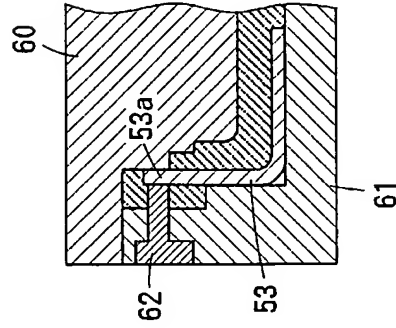


FIG. 18B

DETACHMENT OF
SLIDING DIE

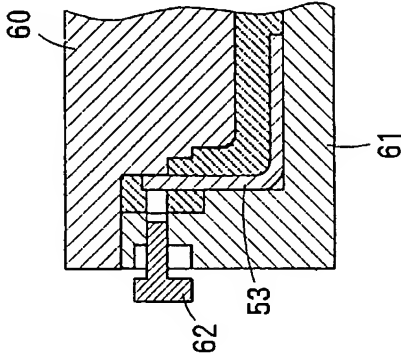


FIG. 18C

DETACHMENT OF UPPER
AND LOWER DIES

